

Technical Instructions  
**CAGED LADDER**

# ALUMINUM CAGED LADDER

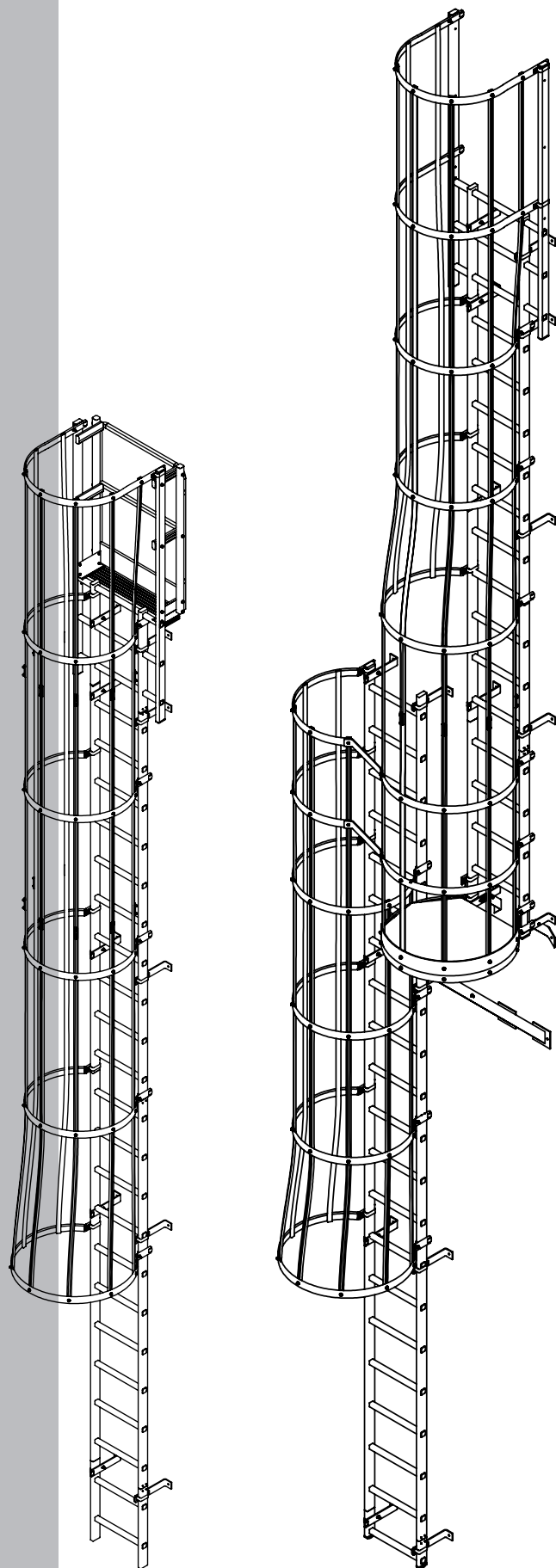
**COMPLIANT**

ANSI-ASC A14.3-2008

National Building Code of Canada

Quebec Construction Code

Ontario Building Code



These instructions are valid for the assembly of a caged ladder with a maximum height of 60 metres.

**ECHELLE CANADA**

[www.echellecanada.ca](http://www.echellecanada.ca)

## INSTRUCTIONS BEFORE USE

### 1 GENERAL SAFETY RULES

The installation of a caged ladder most often takes place on high accesses not yet made safe. It is therefore imperative to take all appropriate protective measures to ensure that users are protected, in accordance with the regulations in force.

### 2 PRECAUTIONS FOR WORKING AT HEIGHT

The installation of a caged ladder most often takes place on high accesses not yet made safe. It is therefore imperative to take all appropriate protective measures to ensure that users are protected, in accordance with the regulations in force.

### 3 PREVENTION OF FALLS

When working on a roof, whether climbing or descending, adequate preventive measures must be taken in case there is the risk of falling. These measures should be taken before starting a job and remain in place until it is completed. The weather conditions must be taken into account when working at height, in order not to be surprised by wet, windy or chilly conditions, which can increase the risk of falling of the operator or the material.

### 4 FALLING MATERIALS

Falling materials can have serious consequences. Make sure they are properly stored, especially in difficult weather conditions. Be careful not to create a pile of materials that could fall. Under no circumstances should you throw any material off a roof.

### 5 TOOLS

Below is a list of the materials and tools needed to assemble the Canadian caged ladder. Hardware not supplied.



DRILLING MACHINE



DRILLS 10 AND 13



BOLT GUN



12" WRENCH




SCREWDRIVER



MANUAL RIVETER

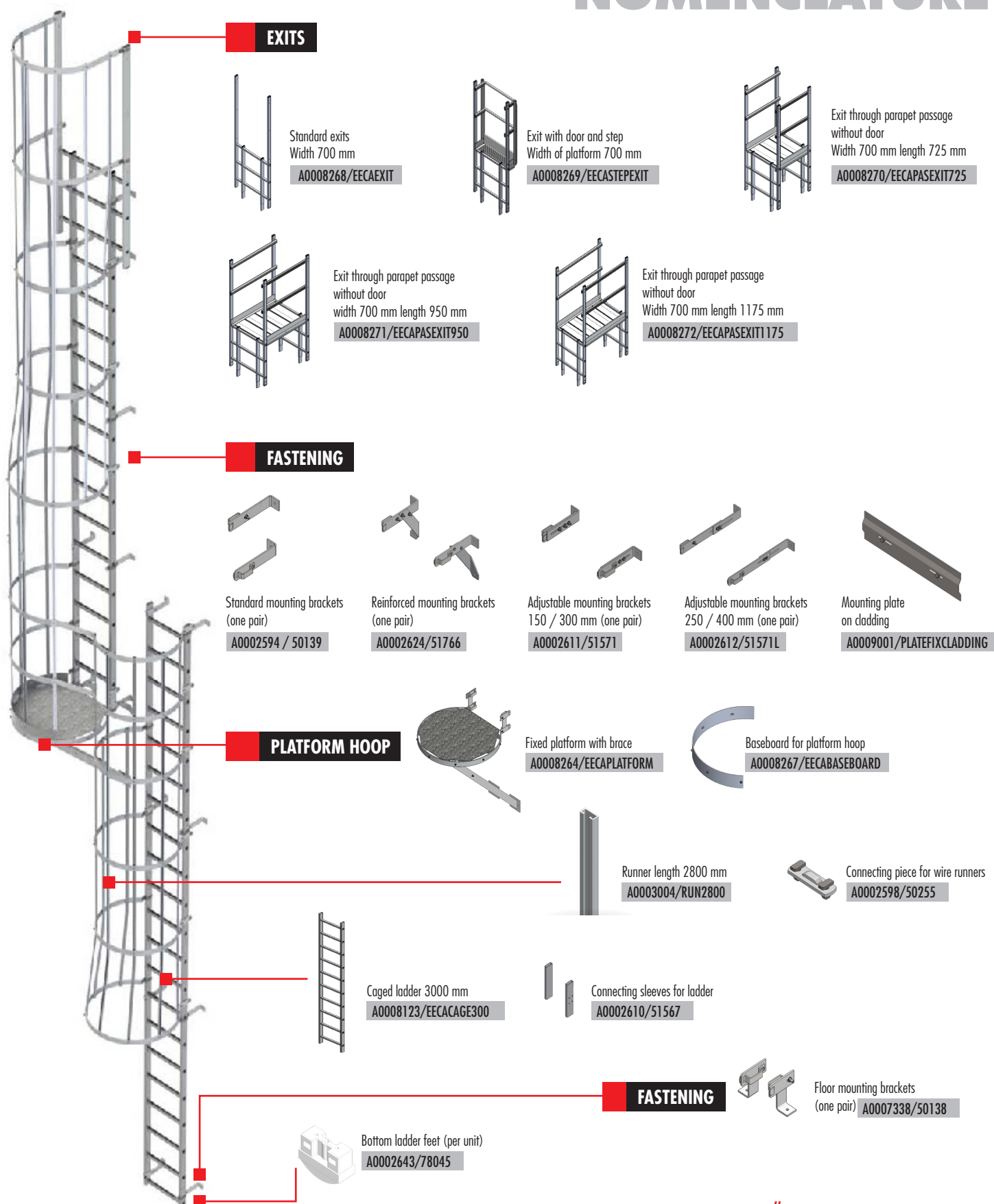


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## NOMENCLATURE

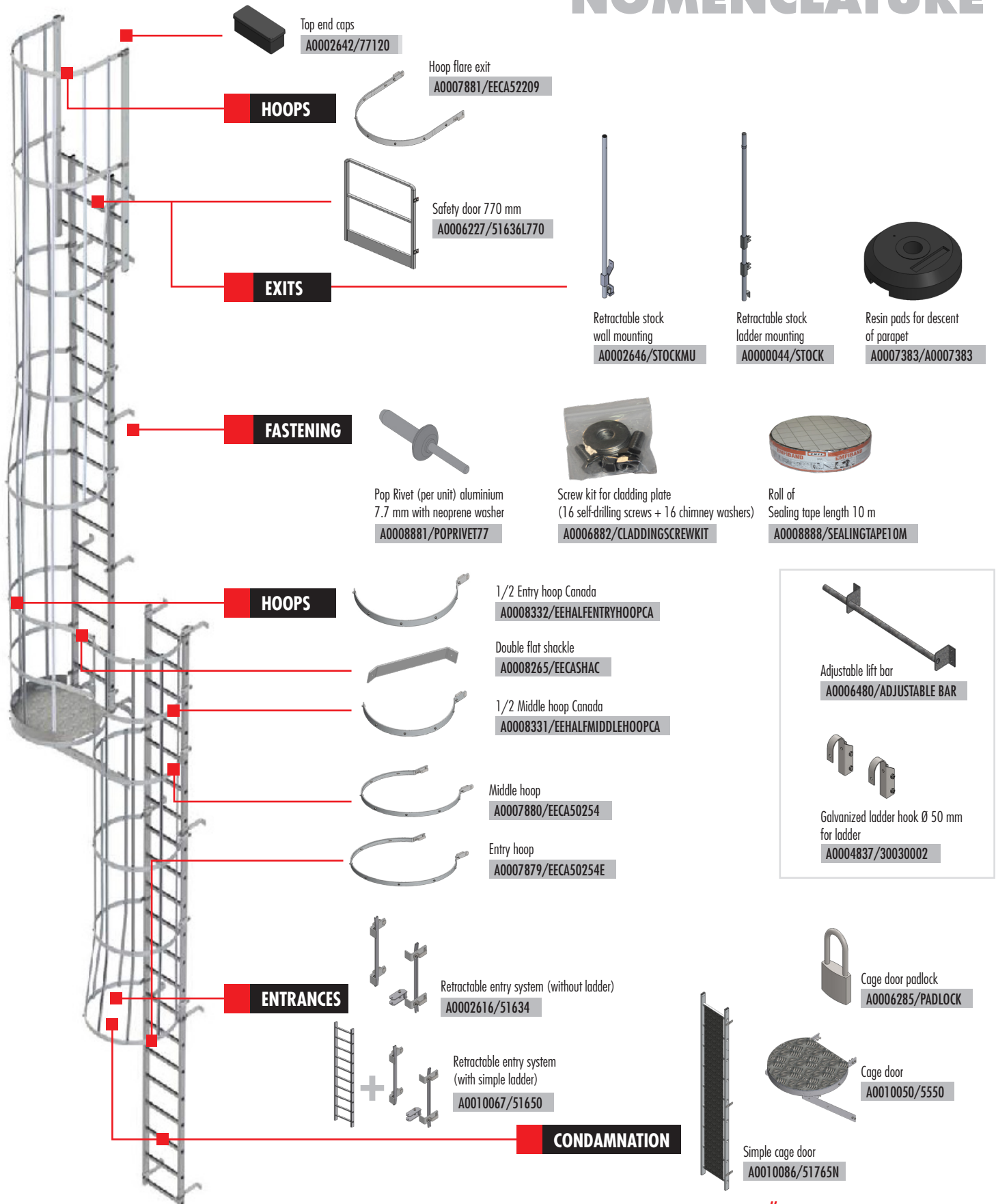


# Technical Instructions

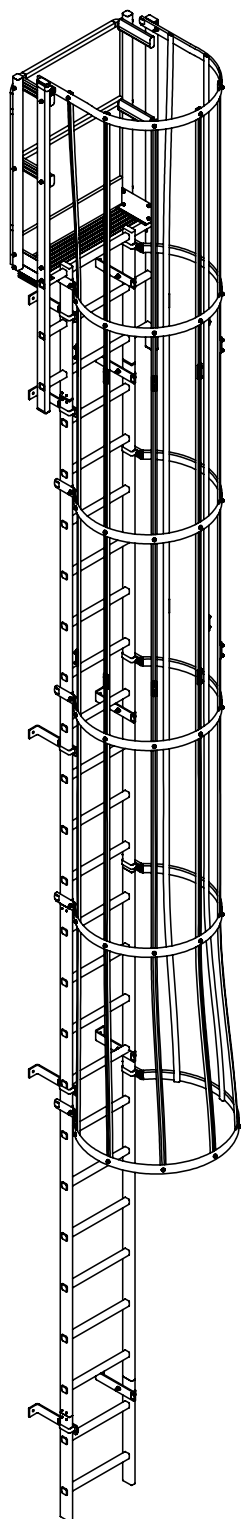
## CAGED LADDER

5

## NOMENCLATURE



# ASSEMBLY RULES



## GENERAL CHARACTERISTICS

### DIAMETER OF PASSAGE

1st hoop 800 mm (31-1/2"),  
 the following ones 700 mm (27-5/8")

### SPACING BETWEEN RUNGS

30 cm (11-7/8")

### NUMBER OF RUNNERS

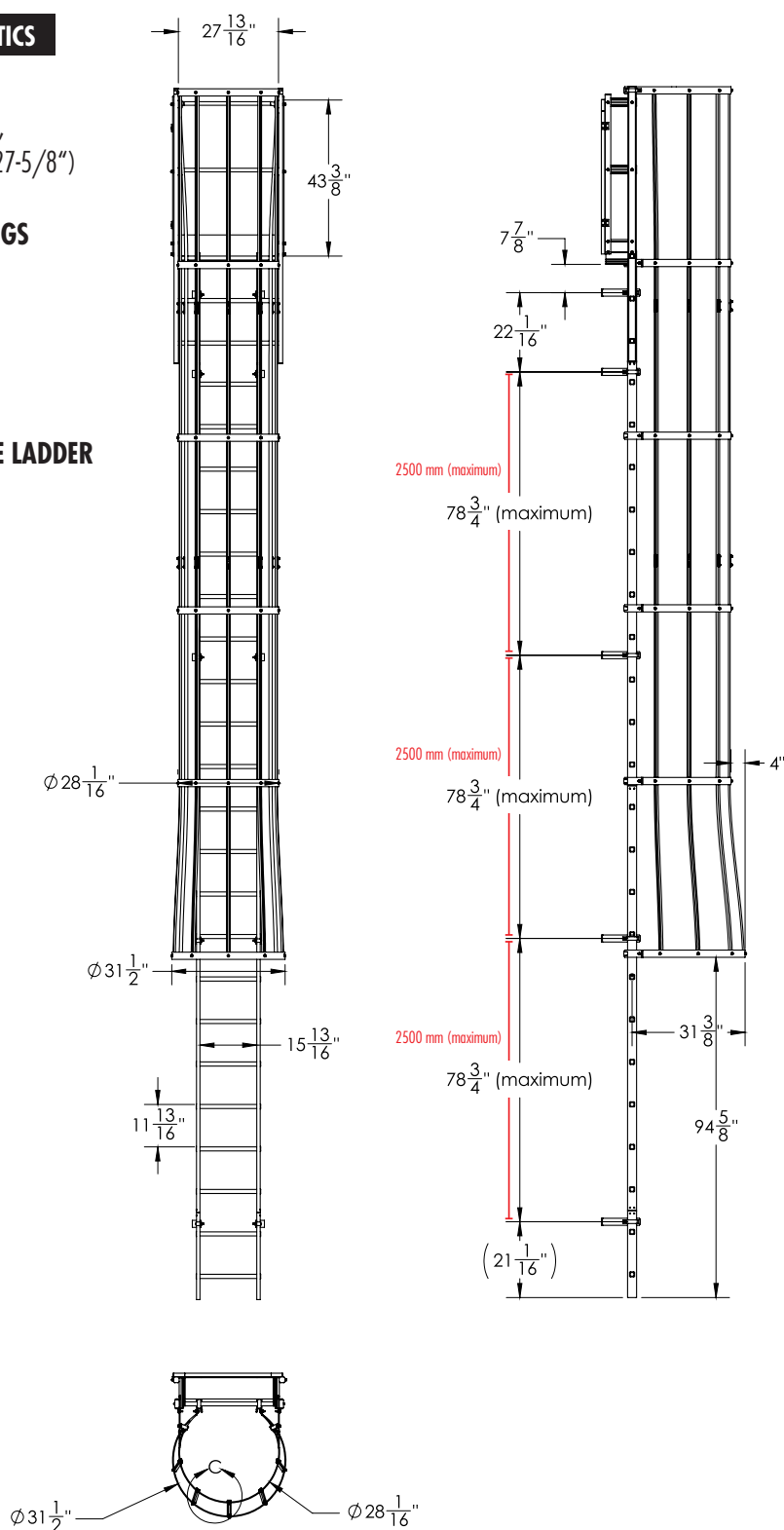
7

### OVERALL WIDTH OF THE LADDER

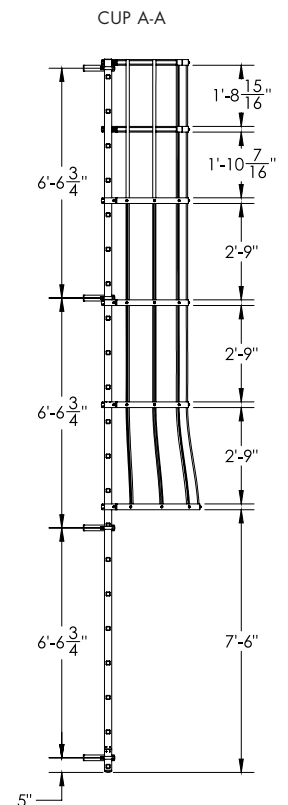
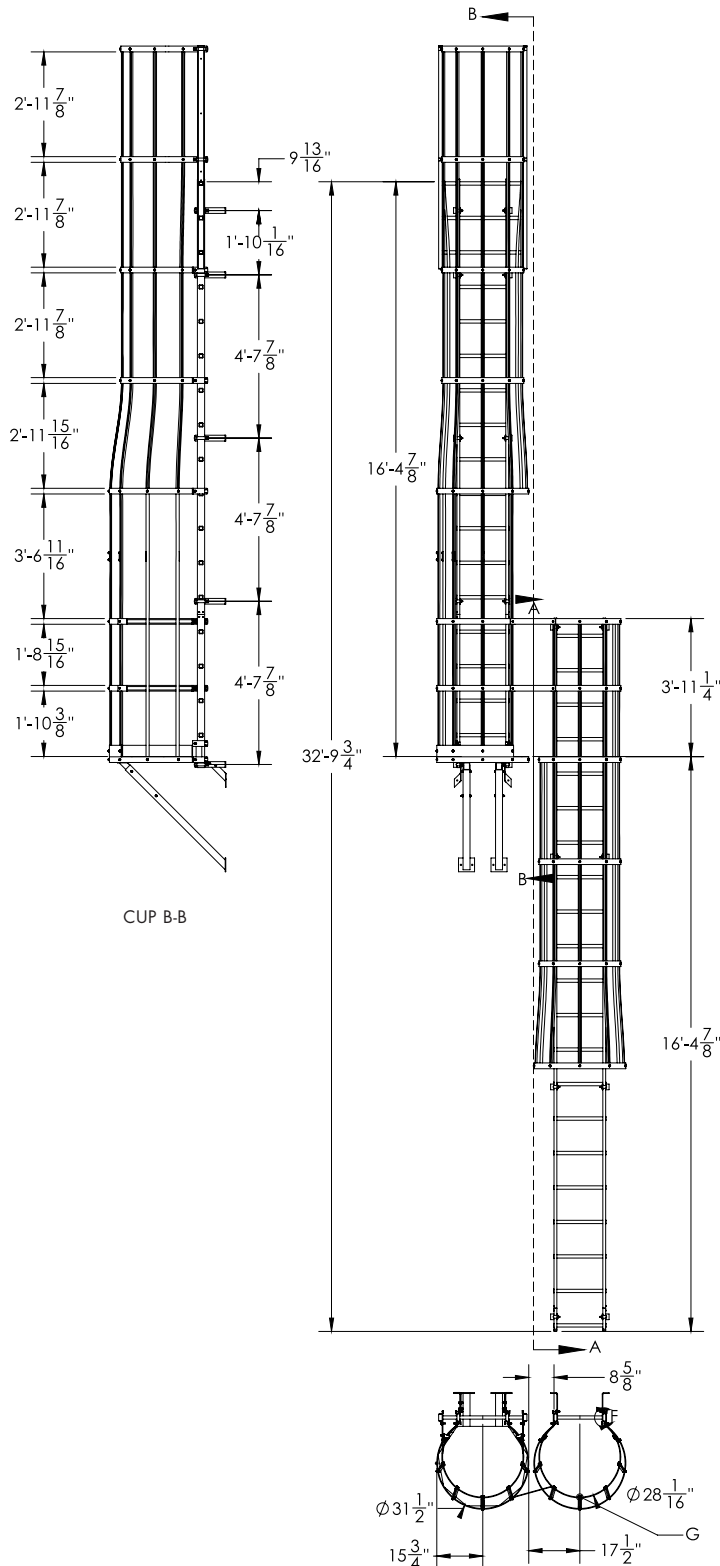
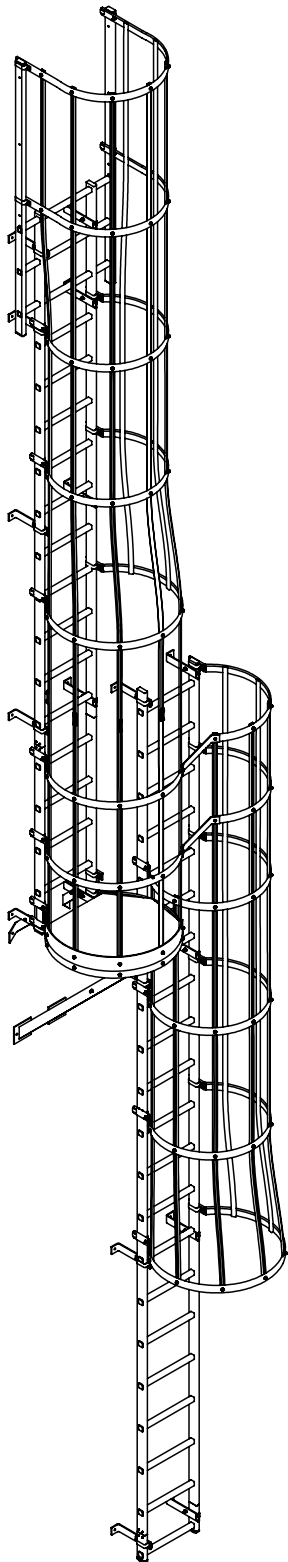
448 mm (17-3/4")

### LADDER PROFILE

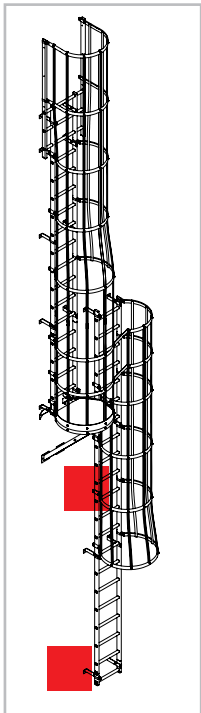
60 × 24 mm (23/8" x 1")



# ASSEMBLY RULES



## FASTENING

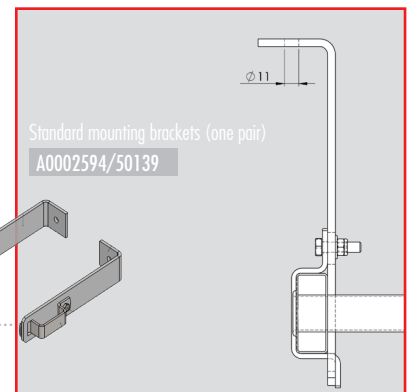
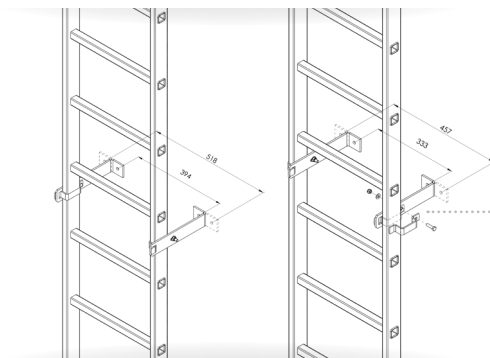


### STANDARD MOUNTING BRACKETS

Drilling diameter **11 mm**.

**Fixing screw + nut + washer supplied**, pre-installed on the mounting bracket.

The maximum distance between the mounting brackets is **2500 mm**.



Attach the mounting brackets using a cladding plate that follows the contours of the wall

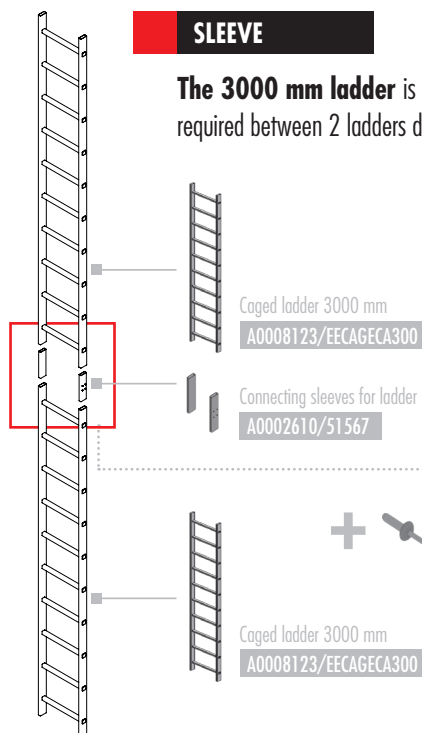
Mounting plate on cladding

A0009001/PLATEFIXCLADDING



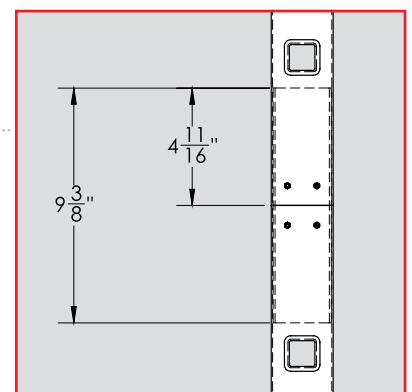
### SLEEVE

The **3000 mm ladder** is placed at the start of the cage and is fastened by the mounting brackets every 2500 mm. Sleeve required between 2 ladders depending on the height of the cage.



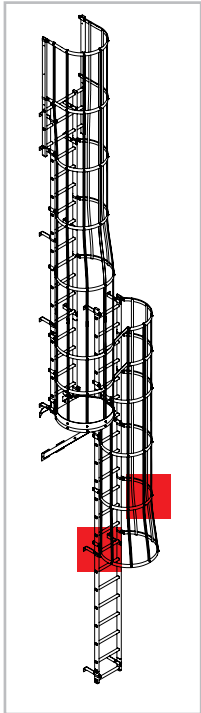
The sleeve slides inside the ladder upright and is fastened with two self-drilling screws per ladder upright (a total of 8 screws for the junction between two ladders).

Use of 3/16" rivets.



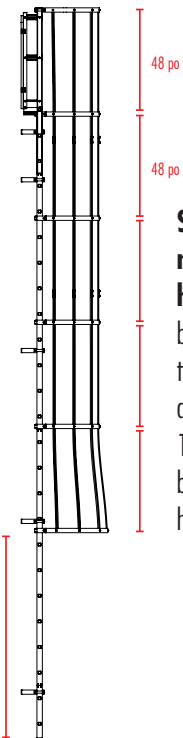
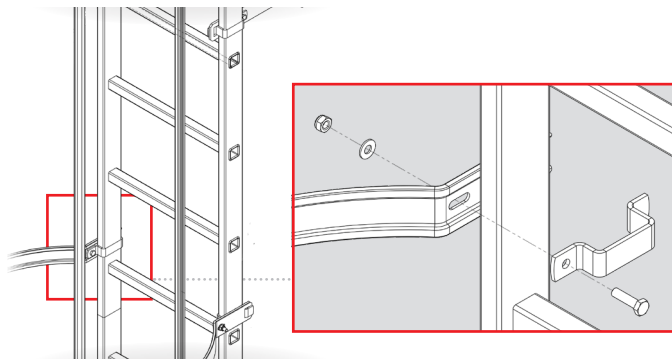


### FASTENING



#### FASTENING HOOP — LADDER

**Fixing screw + nut + washer supplied**, pre-installed on the hoops.  
End of the hoop to be fastened to the sleeve of the ladder.



48 po

48 po

#### Secondary middle hoops

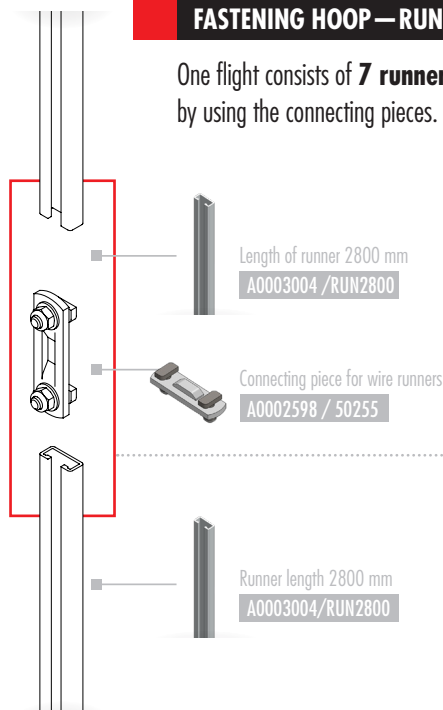
by ensuring that there is a distance of 1219 mm (48 in.) between each hoop.

#### First flare hoop

to be placed at a minimum height of 2134 mm (84 in.) and a maximum height of 2438 mm (96 in.), according to the standard.

#### FASTENING HOOP — RUNNER

One flight consists of **7 runners** to be arranged from the first hoop to the exit hoop by using the connecting pieces.

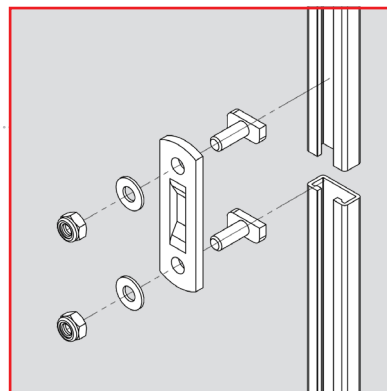


Length of runner 2800 mm  
A0003004 / RUN2800

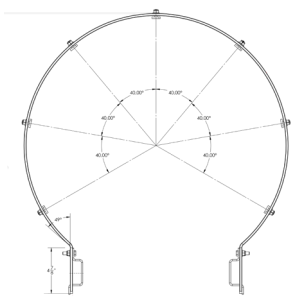
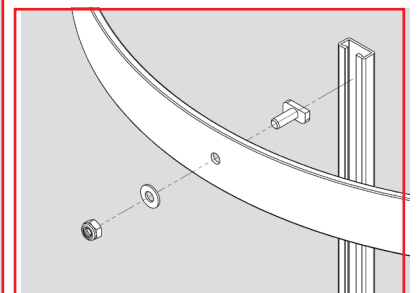
Connecting piece for wire runners  
A0002598 / 50255

Runner length 2800 mm  
A0003004 / RUN2800

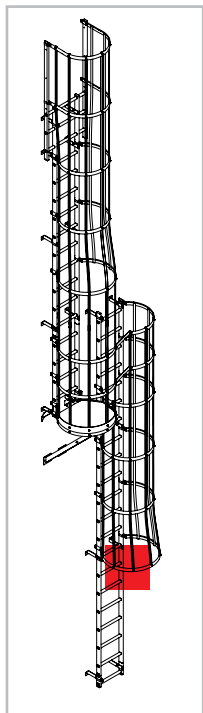
Fastening the assembly inside the grooves of the runners with HSR type screws.



**Fixing screw + nut + washer supplied**, pre-installed on the hoops.



## ENTRANCES



### WITH LADDER ON THE GROUND

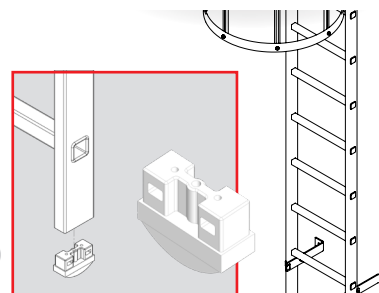
#### FLOOR PADS

Insert the 2 non-slip pads inside the profiles of the caged ladder, in order to keep it stuck to the ground.

**The maximum distance between the mounting brackets and the ground is 370 mm.**

Bottom ladder feet (per unit)

A0002643/78045



#### FASTENING TO THE GROUND

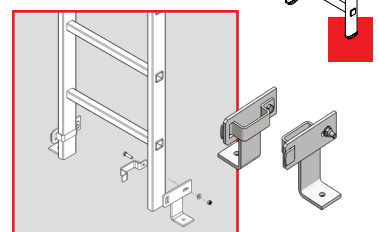
Fasten the caged ladder to the ground with the 2 mounting brackets in order to ensure total stability.

The first standard feet are installed at a maximum height of 2000 mm.

**Do not use if ground is unstable.**

Floor mounting brackets (one pair)

A0007338/50138



### WITHOUT LADDER

Fasten the ladder to the wall using the 2 reinforced mounting brackets.

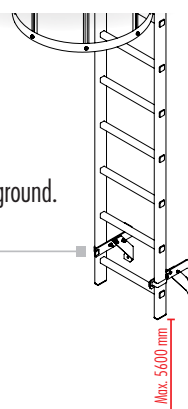
In this case, **the ladder does not touch the ground** and **can start at a maximum height of 5600 mm.**

**The use of reinforced legs is mandatory** at the bottom of each flight that does not touch the ground.



Reinforced mounting brackets (one pair)

A0002624/51766

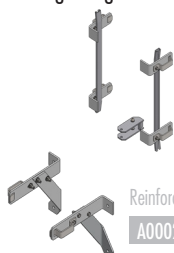


### RETRACTABLE LADDER

Fasten the entrances without ladder with the 2 reinforced mounting brackets.

Then attach the mobile ladder to the fixed ladder at the first rung by making sure that it is aligned with the fixed ladder, once on the ground.

**The use of reinforced legs is mandatory** at the bottom of each flight not touching the ground.



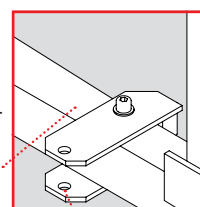
Retractable entry system (without ladder)

A0002616/51634

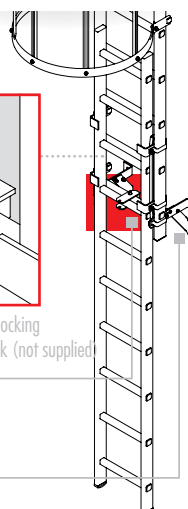
Reinforced mounting brackets (one pair)

A0002624/51766

Make a 9 mm Ø hole in the centre of the first rung of the fixed ladder to put the locking yoke

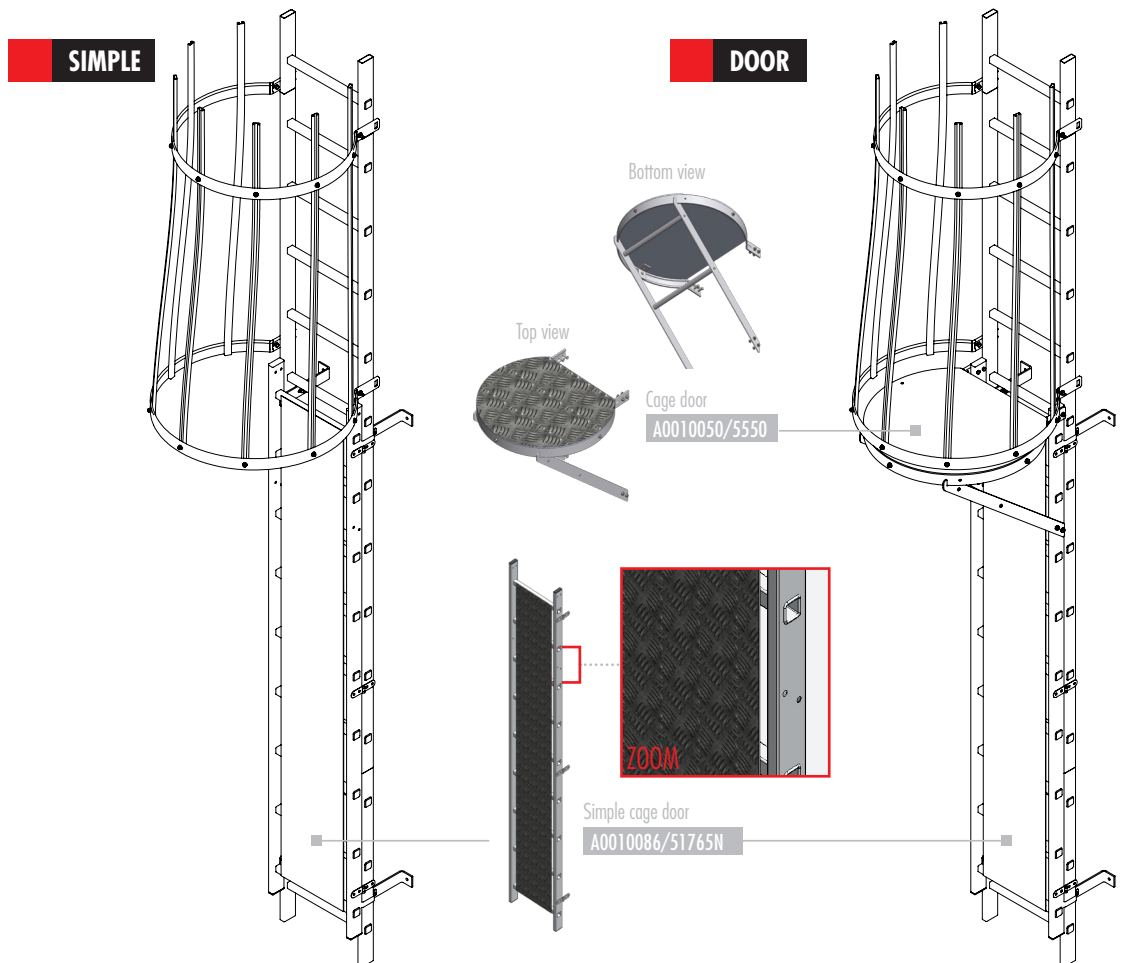
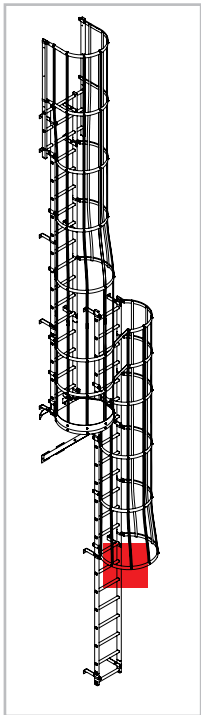


Drilling for locking with padlock (not supplied)



## CAGE DOORS

A cage door allows for **BLOCKING** the entrance of the cage, by temporarily preventing access with a padlock, so that unauthorized access to the roof is not possible.



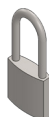
For the **Cage door** configuration, the door is sold separately.  
It must be fixed to the simple cage door, through the two holes located on each side of the cage door.  
(see **ZOOM**). You will also need to fasten the cover to the ladder sleeves in the same way as a hoop.

The cage doors are to be fastened at the start of the cage, under the first hoop of the flights of ladders.  
**It is fastened to the ladder sleeve by means of three side hinges.**

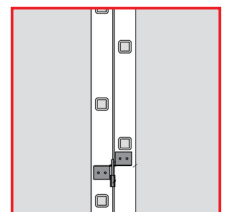
The **maximum distance** to be observed between the mounting brackets is 2500 mm.

**There must be a distance of 50 mm** between the cage door and the first hoop.

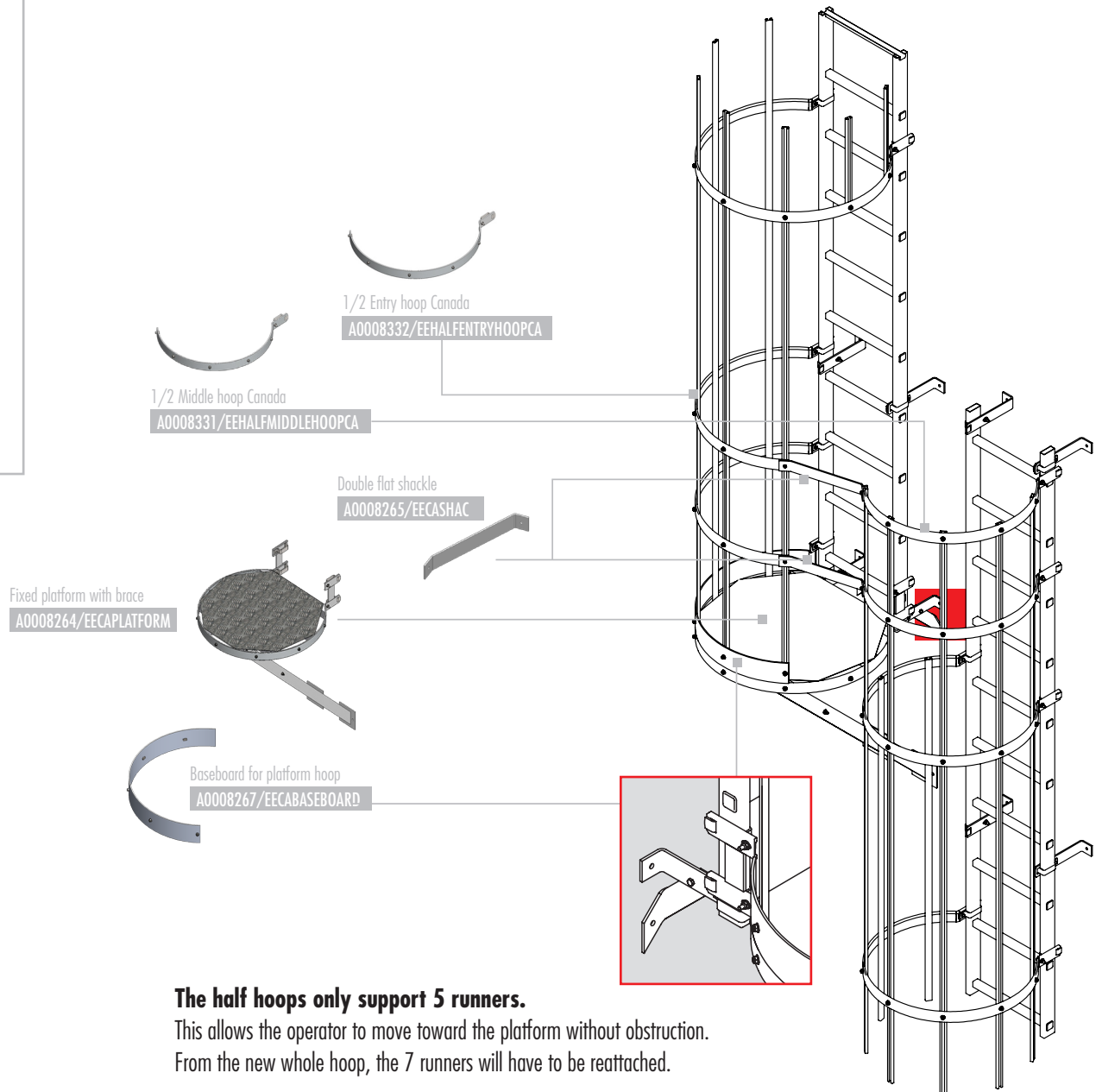
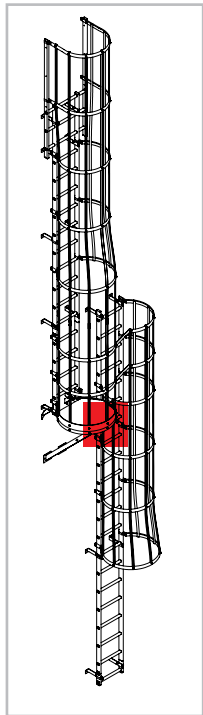
Cage door padlock  
A0006285/PADLOCK



An anti-theft padlock for the cage doors:  
**Side closing** for simple cage doors, opposite the hinges.



## CHANGE OF FLIGHT



### The half hoops only support 5 runners.

This allows the operator to move toward the platform without obstruction.  
From the new whole hoop, the 7 runners will have to be reattached.

**It is necessary** to make a change of flight when the flight reaches **9000 mm**.  
That is to say a height of three sleeved ladders.

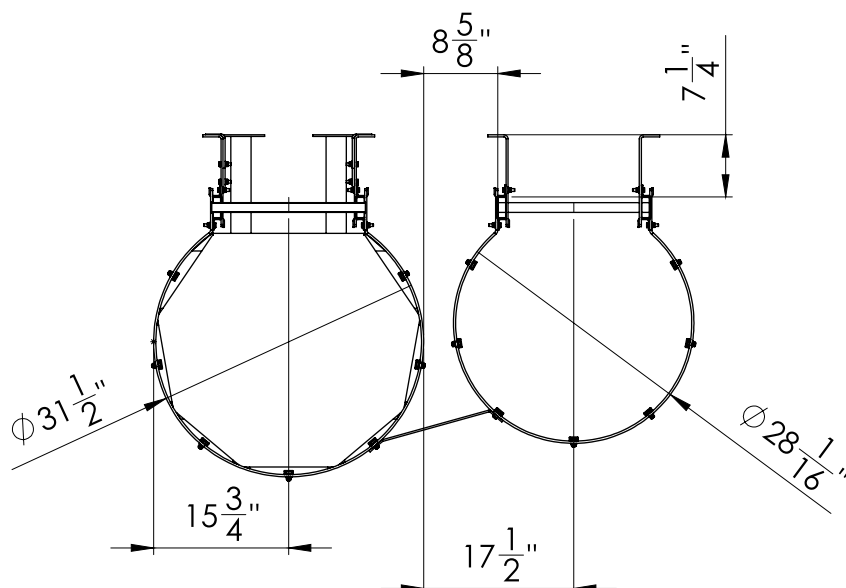
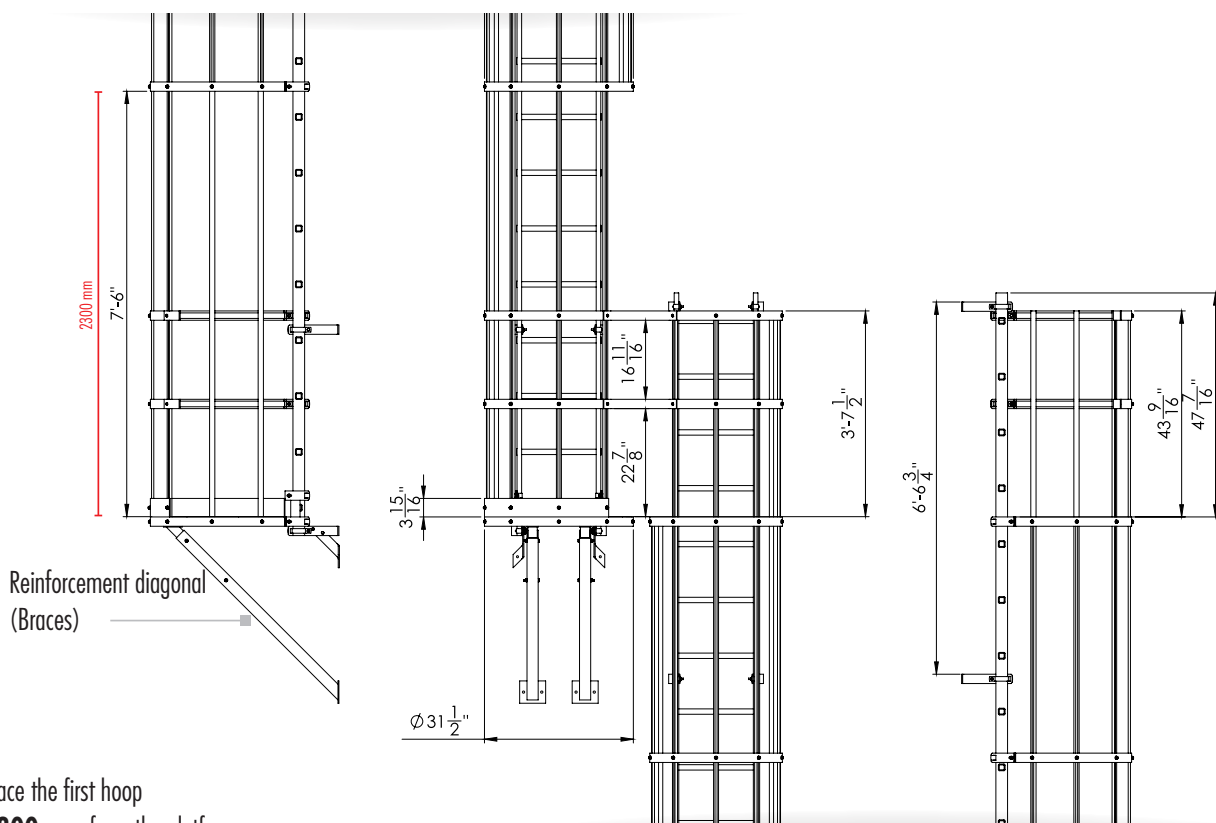
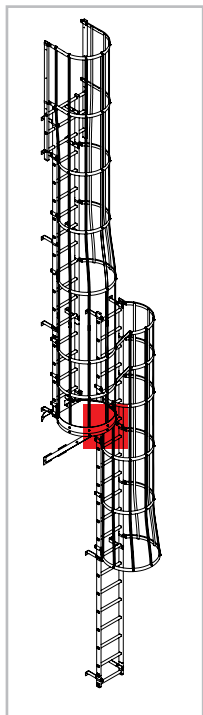
**Reinforced mounting brackets** are required at the bottom of each flight that does not touch the ground.

The **platform** is fastened to the ladder sleeves like a hoop.  
The end of the **braces** is fastened to the wall.

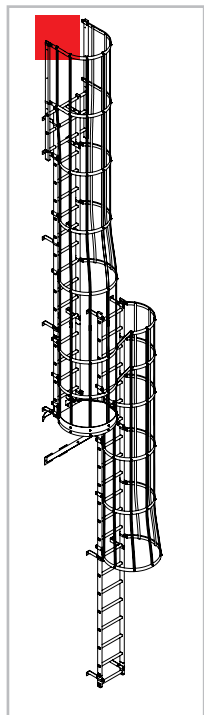
Use the flat **junction piece** between the half hoops to be able to make a double flight once the platform is fixed.



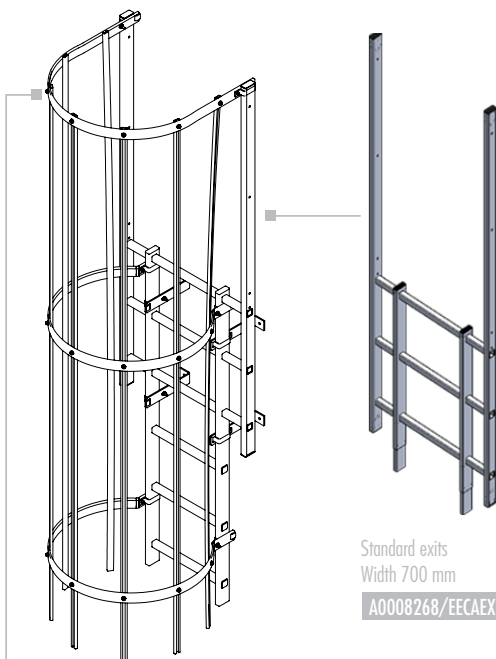
## CHANGE OF FLIGHT



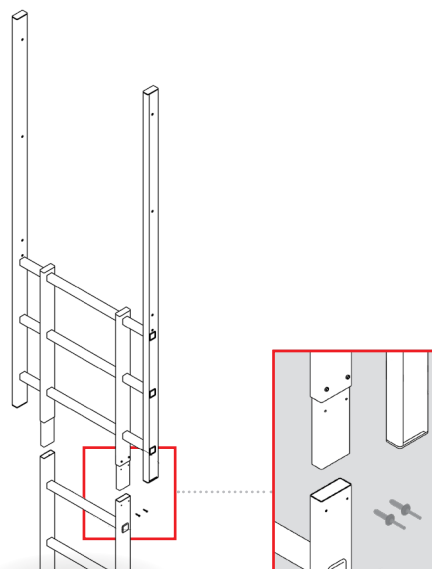
## FRONT EXITS



**WITHOUT DOOR NON-COMPLIANT**

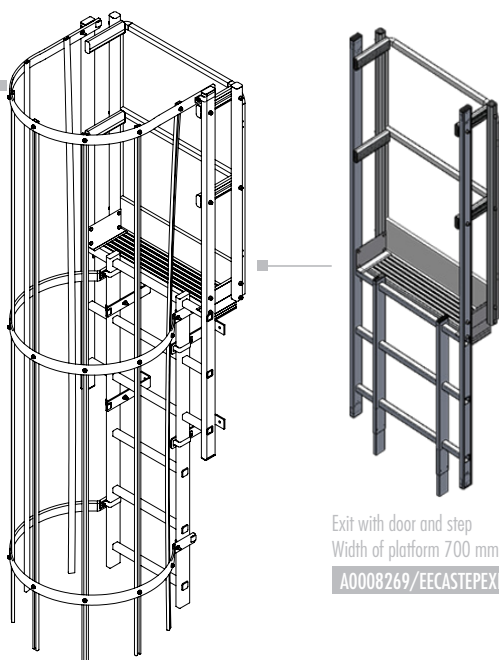


Standard exits  
Width 700 mm  
A0008268/EECAEXIT



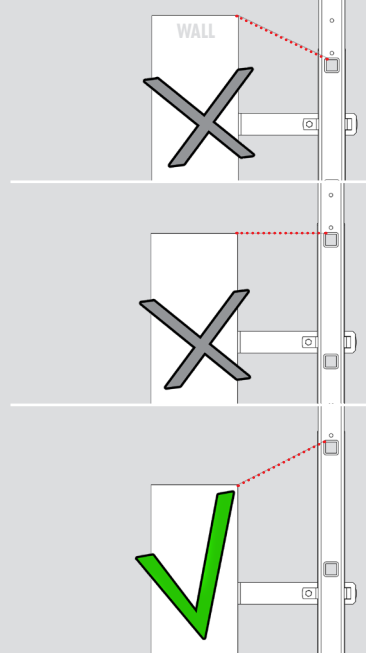
Hoop flare exit  
A0007881 / EECA52209

**WITH DOOR + WALKING LANDING COMPLIANT**

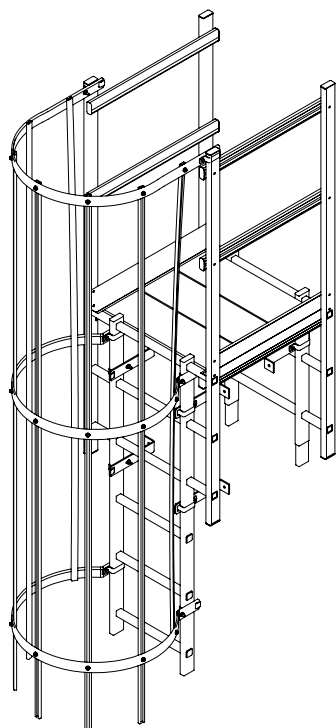
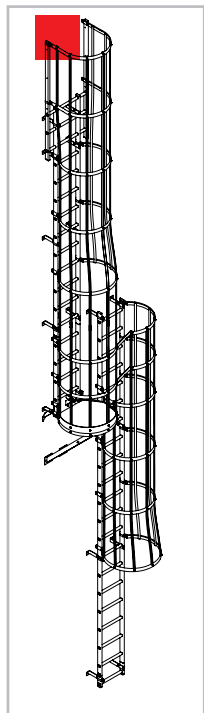


Exit with door and step  
Width of platform 700 mm  
A0008269/EECASTEPEXIT

**POSITIONING OF MOUNTING BRACKETS FOR EXIT:**



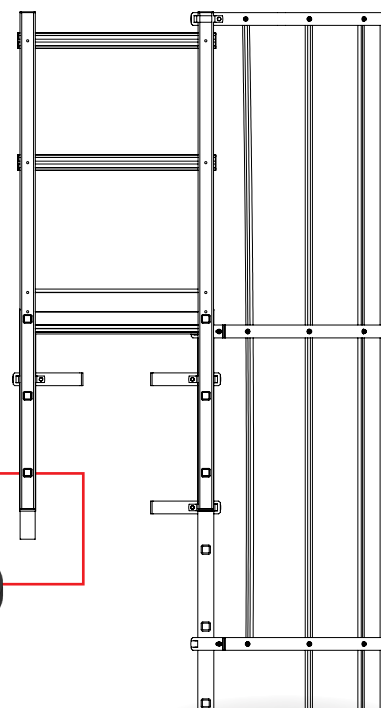
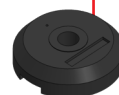
## BRIDGE EXITS



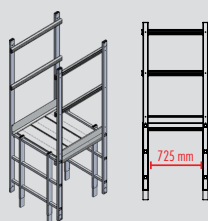
**Parapet passage**  
When there is an obstacle  
at the exit of the cage.

**Attachment of the bridge  
at the front exit.**  
It must also rest on resin pads.

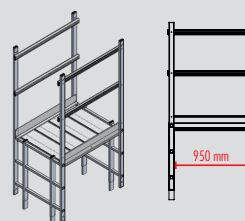
Resin pads  
for parapet descent  
A0007383/A0007383



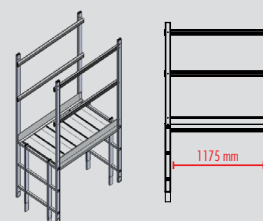
### THREE POSSIBLE BRIDGE WIDTHS



Exit through parapet passage without  
door Width 700 mm length 725 mm  
A0008270/EECAPASEXIT725



Exit through parapet passage without  
door width 700 mm length 950 mm  
A0008271/EECAPASEXIT950

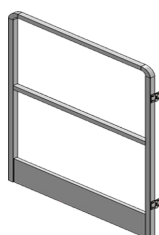


Exit through parapet passage  
without door width 700 mm length  
A0008272/EECAPASEXIT1175

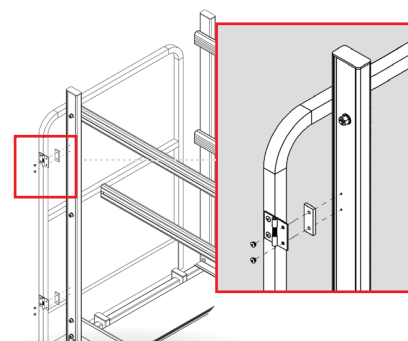
### DOOR OPTION COMPLIANT

**Position the door 10 mm** from the last step of the exit.

Fasten the two hinges that allow for opening and closing the door.



Safety door 770 mm  
A0006227/S1636L770



## CERTIFICATE OF CONFORMITY



CERTIFICATE OF CONFORMITY

Thursday, March 5, 2015

**CUSTOMER: ÉCHELLE EUROPEENNE**

**SUBJECT: MODULAR CAGED LADDER**

We have carried out the design calculations and necessary checks on the different parts and modules of the caged ladder consisting of a combination of the following items and their components:

- List of items:
  - Standard mounting brackets (Ref. No. A0002594)
  - Spacer clamp (Ref. No. A0002598)
  - Platform 1000 × 1000 (Ref. No. A0002599)
  - Flare bridge exit (Ref. No. A0002605 or A0002606)
  - Ladder sleeve (Ref. No. A0002610)
  - Flare exit (Ref. No. A0002619)
  - Runner lg 2800 (Ref. No. A0003004)
  - Gate (Ref. No. A0006227)
  - Entry hoop Canada (Ref. No. A0007879)
  - Middle hoop Canada (Ref. No. A0007880)
  - Exit hoop Canada (Ref. No. A007881)
  - Cage ladder 3000-Canada (Ref. No. A0008123)
  - Fixing exit (Ref. No. A0008132)
  - Fixed platform (Ref. No. A0008264, p. 1 to 2)
  - Double flat shackle (Ref. No. A0008265)
  - Flat hoop junction gc (Ref. No. A0008266)
  - Hoop platform toe board (Ref. No. A0008267)
  - Wide flare exit (P/N A0008268, A0008269, A0008270, A0008271 and A0008272)
  - Half middle hoop (Ref. No. A0008331)
  - Half entry hoop (Ref. No. A0008332)
- List of assembly drawings
  - Change of flight kit with platform 1000 × 1000 (Ref. No. CA 15001)
  - Change of flight kit with hoop platform (Ref. No. CA 15002)
  - Flare exit kit A with walking landing (Ref. No. CA 15003)
  - Flare exit kit A with bridge (Ref. No. CA 15004)
  - Flare exit kit A (Ref. No. CA 15005)
  - Flare exit kit B with bridge (Ref. No. CA 15006)



## CERTIFICATE OF CONFORMITY




### CERTIFICATE OF CONFORMITY

Thursday, March 5, 2015

- o Flare exit kit B (Ref. No. CA 15,007)
- o Ladder assembly kit (Ref. No. CA 15008)
- o Runner kit (Ref. No. CA 15009)
- o Single flight caged ladder (Ref. No. CA 15010)
- o Caged ladder with adjustable platform height (Ref. No. CA 15011)

Consequently, we certify the conformity of the above-mentioned modular caged ladder to the ANSIASC A14.3-2008 standard, the National Building Code of Canada, the Quebec Construction Code and the Ontario Building Code.



N°OIQ : 39746  
N°PEO: 100187969  
N°APEGGA: 125523  
N°APEGBC: 38422

Alain Scuvée  
Senior Mechanical Engineer



## ATTESTATION OF COMPLIANCE



CUSTOMIZED MECHANICAL ENGINEERING

### ATTESTATION OF COMPLIANCE

Thursday, 5 March, 2015

**CUSTOMER : ÉCHELLE EUROPÉENNE**

**SUBJECT : MODULAR CAGED LADDER**

We have carried out the design calculations and verifications required on the caged ladder's elements and modules composed solely of a combination of the following items and their components:

Items list:

- Standard mounting brackets (Ref. No. A0002594)
- Spacer clamp (Ref. No. A0002598)
- Platform 1000 × 1000 (Ref. A0002599)
- Flare gateway exit (Ref. No. A0002605 or A0002606)
- Ladder sleeve (Ref. No. A0002610)
- Flare exit (Ref. No. A0002619)
- Runner lg 2800 (Ref. No. A0003004)
- Gate (Ref. No. A0006227)
- Entry hoop Canada (Ref. No. A0007879)
- Middle hoop Canada (Ref. No. A0007880)
- Exit hoop Canada (Ref. No. A007881)
- Ladder 3000-Canada (Ref. No. A0008123)
- Fixing exit (Ref. No. A0008132)
- Hoop platform (Ref. No. A0008264, p.1 to 2)
- Double flat shackle (Ref. No. A0008265)
- Flat hoop junction gc (Ref. No. A0008266)
- Hoop platform's toe board (Ref. No. A0008267)
- Wide flare exit (Ref. No. A0008268, A0008269, A0008270, A0008271 or A0008272)
- Half middle hoop (Ref. No. A0008331)
- Half entry hoop (Ref. No. A0008332)

• Assembly list

- Change step with platform 1000 × 1000 (Ref. No. CA 15001)
- Change step with platform with hoop platform (Ref. No. CA 15002)
- Flare exit A with walking landing (Ref. No. CA 15003)
- Flare exit A with bridge (Ref. No. CA 15004)
- Flare exit A (Ref. No. CA 15005)
- Flare exit B with bridge (Ref. No. CA 15006)
- Flare exit B (Ref. No. CA 15007)

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## ATTESTATION OF COMPLIANCE



CUSTOMIZED MECHANICAL ENGINEERING

### ATTESTATION OF COMPLIANCE

Thursday, 5 March, 2015

- Assembly ladder (Ref. No. CA 15,008)
- Runners assembly (Ref. No. CA 15,009)
- Cage ladder (Ref. No. CA 15010)
- Cage ladder with change platform height (Ref. No. CA 15011)

Therefore, we certify that the above-mentioned modular caged ladder is compliant with the **ANSI Standard ASC A14.3-2008**, to the **National Building Code of Canada**, the **Quebec Construction Code** and the **Ontario Building Code**;

A handwritten signature in black ink is written over a rectangular stamp. The stamp contains the following text: 'N°OIQ :39746', 'N°PEO: 100187969', 'N°APEGGA: 125523', and 'N°APEGBC: 38422'.

N°OIQ :39746  
N°PEO: 100187969  
N°APEGGA: 125523  
N°APEGBC: 38422

Alain Scuvée  
Senior Mechanical Engineer

A handwritten signature in black ink, appearing to be 'JS', is located in the bottom right area of the page.

